

Work Order ID 109350

109350

Page 1

Wednesday, November 20, 2013 1:48:26 PM

Item ID: D412-695-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Blade Folding

Stop *NS2*

Start Date: 11/20/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/20/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 13-11-20 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	Rev B1								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00	DAS 6 9-89	13/11/21		1			
Document Control	Photocopy bluefile and create labels per PPP D412-695-011 CHG002								
110		0.00							
110	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00	DAS 6 9-89	13/11/21		1			
Quality Control									
120		0.00							
120	Packaging								
Packaging	Memo	0.00	DAS 6 9-89	13/11/21		1			
Packaging	Identify and pack for shipping as per PPP D412-695-011								

Work Order ID 109350

Wednesday, November 20, 2013 1:48:26 PM

109350

Page 2

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Required Date: 11/20/2013 Req'd Qty: 1.00 ***1***

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Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***QC: Date: SPC (Y/N): Date: Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

[Signature] 13-11-21
MK
13-11-21

Print

Wednesday, November 20, 2013 1:48:26 P

Page 1

Work Order ID: 109350
 Parent Item: D412-695-011
 Parent Item Name: Blade Folding

Start Date: 11/20/2013
 Start Qty: 1.00

Required Date: 11/20/2013
 Required Qty: 1.00

Comments: IPP A05.08.30New IssueKJ/MB/JLM
 IPP Rev:B 08-08-14 update IPPimate DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PB67-43001-01 Fwd Blade Fold Assembly	DAS 6 9-89	Manufactured	No			110	Each	0.0000	1	1	108322		DAS 31 9-89
PB67-43001-03 Aft Blade Fold Assembly	DAS 6 9-89	Manufactured	No			110	Each	0.0000	1	1	108325		DAS 31 9-89
PB67-43001-27 Blade Positioner	DAS 6 9-89	Manufactured	No			120	Each	2.0000	1	1	108358		DAS 31 9-89
						Location	Loc Qty	Loc Code					
						Mezz 2	2						
						104548	1						
						108358	1						

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Reference:

Approvals: Process Plan: *MF*Date: *13-11-20* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

B67-43001

Rev B1

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-695-011 CHG002

MCS 13-11-2e

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-695-011

2

8